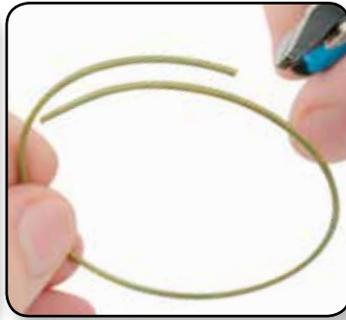




1. Wrap the wire around the round Wood Mandrel and tighten to get a good round form of the wire. Wrap from the spool of wire so there is little waste.



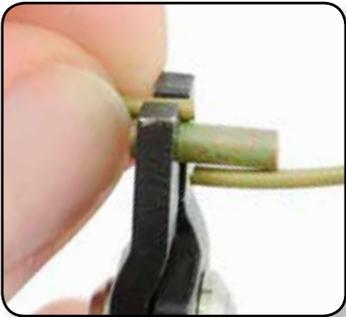
2. To make the bangle, trim one end. To make sure it is flush, use the flush portion of the Cutter facing the wire that will be left on the Bangle Bracelet Wire.



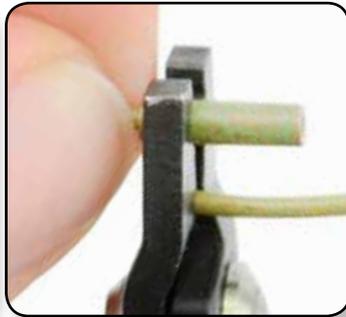
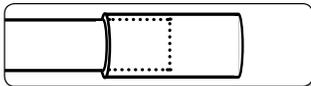
3. Measure the circumference or adjust the bangle to your wrist. You want it to be just tight enough to get on. Most wrists and hands will fit about a 2 3/4" diameter bangle. Try it on before Crimping.



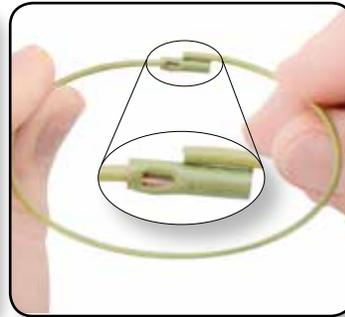
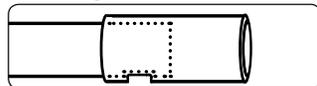
4. Once you determine the proper size, cut the other side of the wire, again using the Flush Cutter so that the wire left will have the flush cut left on the wire (not the pinched cut).



5. Grasp the Crimp Tube in the Artistic Wire Large Crimp Tube Pliers with about a 1.5mm amount of the Crimp Tube protruding from the left side of the pliers (DO NOT CRIMP Just hold the Tube). Make sure the "tooth" of the Crimp Pliers will be on the inside of the Bangle. Bring one of the wires on top of the Crimp Tube to measure approximately 1/2 the distance of the Crimp Tube and mark with your thumb nail.



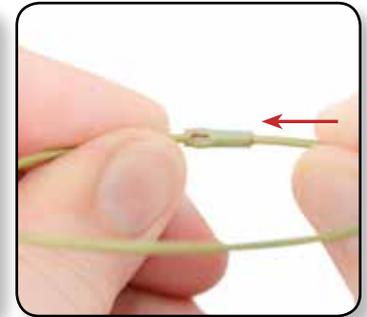
6. Insert the wire into the Crimp Tube to the thumb nail holding spot. Squeeze the Crimp Pliers to make the indentation that will hold the crimp and wire together.



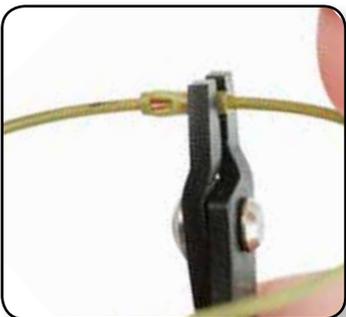
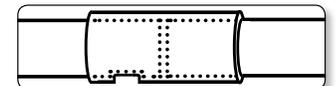
7. A correct Crimp Tube will have the "tooth" mark on the inside of the Bangle Bracelet, the mark should be about 2mm from the end and nice and deep.

This type of connection is called a "cold connection" and is completely secure if these steps are done correctly.

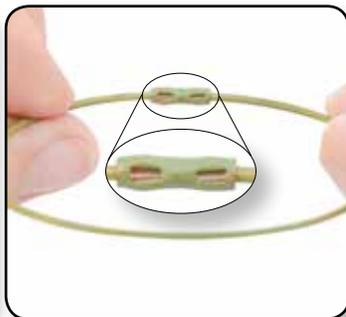
IF ADDING A CHARM WITHOUT A JUMP RING, ADD THE CHARM NOW BEFORE MAKING THE SECOND CRIMP.



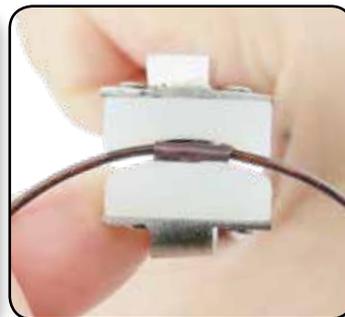
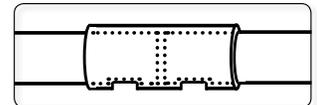
8. Push the other end of the wire into the Crimp Tube, make sure it goes all the way in.



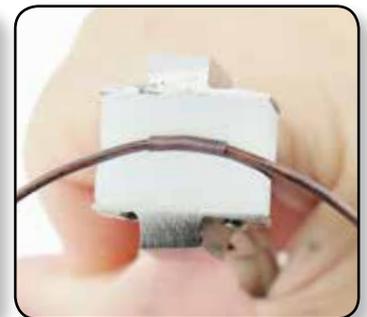
9. Make certain the "tooth" of the Pliers will make the Crimp on the same side as the other Crimp. Keep the wire pushed into the Crimp and make the compression to create the second Crimp.



10. Properly crimped connection will keep the wires permanently connected.



11. Guide the Crimped portion of the cold connection into the Nylon Jaws of the Bending Pliers.



12. One firm compression of the Nylon Jaw Bending Pliers, and the tube becomes a curved tube for a professional finish to the cold connection. Add the Charm with a Jump Ring and close the Jump Ring.

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ARTSY WIRE BANGLE BRACELET ITEMS LIST

SKU #

DESCRIPTION

WIRE

Z012739	14GA ARTS WR OLIVE 3FT 5 CRIMP
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TOOLS

TL00320	AW SIZING DRUM ROUND 6 CM
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TL00317	FLUSH CUTTER DESIGNER
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TL00310	Artistic Wire Crimp Tool
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TL00319	NYLON JAW BENDING PLIERS
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TL00208	AW WIRE STRAIGHTENER TOOL
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FINDINGS

TC01187	24.5mm Antiq Silver Fleur de Lis Pendant
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TC00598	19MM Antique Gold Tree of Life Charm
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